

Work Order ID 110468

December-20-13 9:06:03 AM

\*110468\*

Page 1

Item ID: D119-646-212

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 1/03/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-12-20

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D119-646	B
--------------	---

80

100

0.00

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D119-646-212  
CHG004

0.00

DAS  
31  
9-89

APR 14 2014

MLS 14-04-11

1

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

DAS  
33  
9-89

14-04-11

1

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS  
31  
9-89

APR 15 2014

1

B111476RH

**Work Order ID 110468**

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**\*110468\***

Page 2

Item ID: D119-646-212

Revision ID:

Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Start Qty: 1.00

**\*1\***

Required Date: 1/03/14

Req'd Qty: 1.00

**\*1\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

**\*130\***

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D119-646-212

Location: 083  
PPP rev: \_\_\_\_\_

0.00

0.00

APR 15 2014

DAS  
06  
9-89

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 14-04-15

MLJ 14-04-15

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Work Order ID: 110468

**\*110468\***

Parent Item: D119-646-212

**\*D119-646-212\***

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
12.09.12 as per ECN12-644 DD verf:JLM  
raise to chg003 (ECN 12-675) DD verf:JLM  
chg004 (ECN 13-534) DD verf:JLM  
IPP Rev:B  
IPP REV:C 12.11.05  
IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	0.0000	1				
<b>*D119-646-241*</b>									**	111476			DAS 06 9-89
Replacement Skidtube with Run-On Wearplates (Fits LH or RH)													
D119-646-311		Manufactured	No			110	Each	4.0000	1				
<b>*D119-646-311*</b>									**	113806			DAS 06 9-89
Ground Handling													
	DAS 31 9-89				<u>Location</u> PKG013		<u>Loc Qty</u> 4						
					101048		1						
					101768		3						
D3883-2		Manufactured	No			110	Each	2.0000	2				
<b>*D3883-2*</b>									**	113860			DAS 33 9-89
Saddle, Outboard RH													
	DAS 31 9-89				<u>Location</u> ST439A		<u>Loc Qty</u> 2						
					102284		2						
D3884-2		Manufactured	No			110	Each	2.0000	2				
<b>*D3884-2*</b>									**	1111043			DAS 33 9-89
Saddle, Inboard RH										1111500		14-04-11	
	DAS 31 9-89				<u>Location</u> ST439A		<u>Loc Qty</u> 2						
					101743		2						

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**\*D119-646-212\***

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No

110 Each 703.0000 16 16

**\*D2652\***  
Bushing

**\*\*** 113196 DAS 33 9-89

DAS  
31  
9-89

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST014	659	
102204	59	
103022	198	
103642	201	
103643	201	

AN3C50A Purchased No

110 Each 131.0000 8 8

**\*AN3C50A\***  
Bolt

**\*\*** DAS 33 9-89

DAS  
31  
9-89

Location	Loc Qty	Loc Code
ST512	131	
M126007	131	

AN4C6A Purchased No

110 Each 413.0000 12 12

**\*AN4C6A\***  
Bolt

**\*\*** 126007 128324 DAS 33 9-89 14-01-11

DAS  
31  
9-89

Location	Loc Qty	Loc Code
FG	14	
103344	4	
121657	10	
ST355	399	
m125709	399	

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Parent Item: D119-646-212

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Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

91.0000

8

8

**\*MS21250-05-006\***

BOLT

\*\*

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

5

124291

5

ST320

11

125388

11

st507

75

124751

75

110

Each

9,547.000

8

8

NAS1149C0332R

Purchased

No

**\*NAS1149C0332R\***

WASHER

\*\*

DAS

33

9-89

128591

14-04-11

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

1277

125654

1277

st510

8270

m126319

2770

m127306

2500

m127410

3000

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Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

5,372.000

24

24

**\*NAS1149C0432R\***

WASHER

\*\*

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

2093

m125807

2093

ST292

68

119124

6

121255

7

121825

8

122441

55

ST510a

3211

m126221

3211

110

Each

456.0000

8

8

NAS1149C0532R

Purchased

No

**\*NAS1149C0532R\***

WASHER

\*\*

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

55

116513

55

ST292

401

m126319

401

110

Each

947.0000

8

8

MS21043-3

Purchased

No

**\*MS21043-3\***

Nut

\*\*

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

GA

13

m126741

13

ST315

854

124555

92

m126741

762

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**\*D119-646-212\***

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased No

110 Each

703.0000

13 13

**\*MS21043-4\***

Nut

\*\*

128300

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

94

125807

94

ST509

569

m127255

569

D2712

Manufactured No

110 Each

439.0000

12 12

**\*D2712\***

Set Screw

\*\*

113202

DAS

33

9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

389

101775

245

107365

42

108882

102

D3672-7

Manufactured No

110 Each

661.0000

24 24

**\*D3672-7\***

Phenolic Washer

\*\*

DAS

33

9-89

Location

Loc Qty

Loc Code

FG

25

93370

25

ST060

636

101752

95

103641

541

DAS

31

9-89

163641

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Work Order ID: 110468

**\*110468\***

Parent Item: D119-646-212

**\*D119-646-212\***

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each 334.0000 24 24

**\*D3672-3\***

Phenolic Washer

\*\*

113 146

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

FP001

87

107316

87

ST061

136

93925

136

D3407-041 Manufactured No

110 Each 13.0000 1 1

**\*D3407-041\***

Tow Ring

\*\*

109405

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST444

3

107840

3

ST463

10

107954

6

108404

4

D3417-5 Manufactured No

110 Each 73.0000 1 1

**\*D3417-5\***

Washer

\*\*

1404-11

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST042

73

106851

52

109130

1

109747

20

106851

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Work Order ID: 110468

**\*110468\***

Parent Item: D119-646-212

**\*D119-646-212\***

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

139.0000

1 1

**\*D3456-1\***

Washer

\*\*

113126

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

132

103787

25

107629

17

109751

90

D3417-7

Manufactured No

110

Each

52.0000

1 1

**\*D3417-7\***

Washer

\*\*

DAS  
33  
9-89

140411

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST042

52

102368

45

91553

7

102368